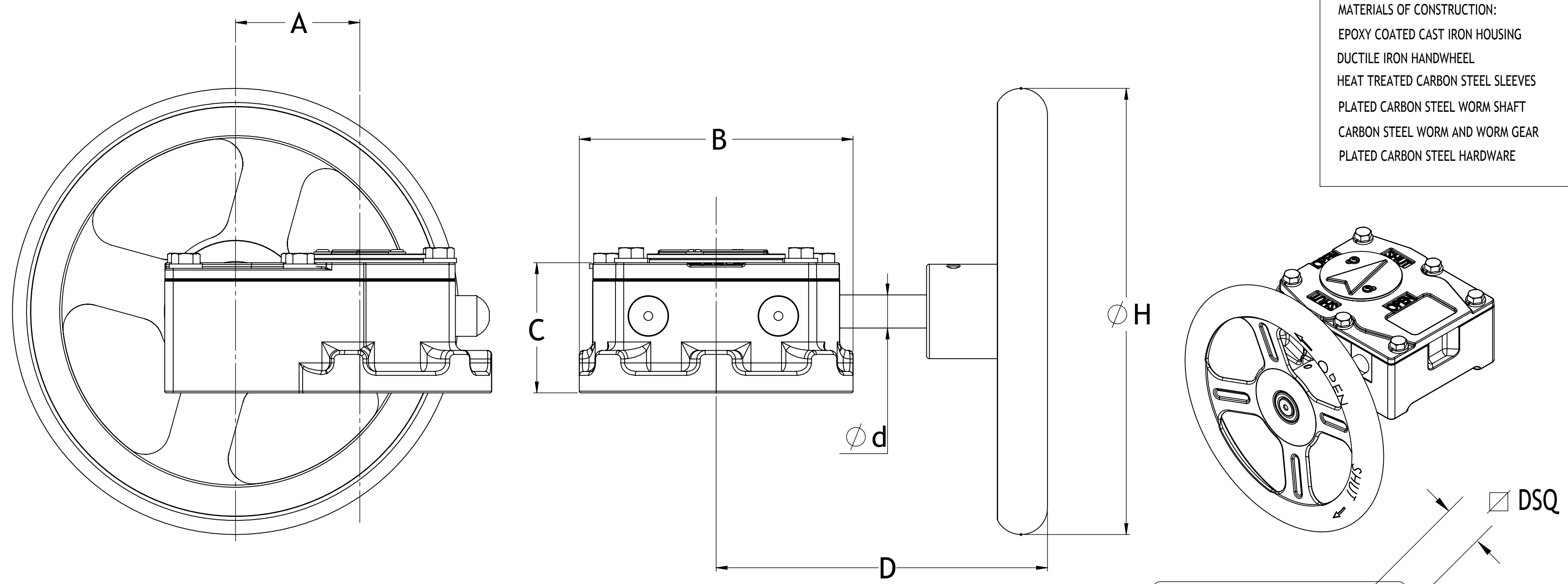


MATERIALS OF CONSTRUCTION:
 EPOXY COATED CAST IRON HOUSING
 DUCTILE IRON HANDWHEEL
 HEAT TREATED CARBON STEEL SLEEVES
 PLATED CARBON STEEL WORM SHAFT
 CARBON STEEL WORM AND WORM GEAR
 PLATED CARBON STEEL HARDWARE



Manual GO Part Number	Reference Size	A (in)	B (in)	C (in)	D (in)	Ød (mm)	ØH (in)	Torque (in-lbs)	Gear Ratio	ØBCD (mm)	ISO Mounting	DSQ (mm)
GO-01-ISO	1¼"-4"	1.67	3.15	1.89	4.0	12	4	1330	40 : 1	50+70	F05+F07	11
GO-02-ISO	5"-6"	1.60	3.94	2.17	5.8	12	5	2200	37 : 1	70	F07	17
GO-03-ISO	8"-12"	2.09	4.65	2.72	8.6	15	10	4425	42 : 1	70+102	F07+F10	22
GO-04A-ISO	14"	2.60	5.98	3.07	8.4	20	12	8850	42 : 1	102+140	F10+F14	27
GO-04B-ISO										125	F12	
GO-05A-ISO	16"-18"	3.50	7.87	3.43	8.1	20	16	15900	60 : 1	125+165	F12+F16	46
GO-05B-ISO										140	F14	
GO-06A-ISO	20"	4.90	10.2	3.58	13.7	30	16	30090	68 : 1	165	F16	46
GO-06B-ISO										140	F14	
GO-07-ISO	24"	6.02	12.4	3.94	14.5	30	16	39825	88 : 1	165+254	F16+F25	46
GO-08	28-30"	1.97	12.2	5.16	18.7	CALL	16	69900	184 : 1	165+254	F16+F25	call
GO-09	36"	3.74	14.2	6.54	19.9	CALL	16	89395	250 : 1	254+298	F25+F30	call
GO-10	40"	9.45	18.5	6.22	26.6	CALL	20	146030	720 : 1	254+298	F25+F30	call



STANDARD GEAR OPERATOR ASSEMBLY

DATE: 11/26/2012 Revision No. 12
 DRAWING BY: BW